



- **product name :** PINEFOS PJ

Product is compliant with directive 2004/42/EC			
	building sector see note 1 2004/42 IIAi(500)500		car refinish sector see note 2 2004/42 IIBc(540)530

**IT CAN BE PRODUCED IN TINTING SYSTEM :**

**VPJ BINDER** 90  
**BPN** 10

**- general features**

One-component alkyd primer containing protective pigments with low environmental impact, good application properties.  
Good covering property.  
Good filling property.  
Fast drying.

**- use**

Primer for metals that may be subject to slight aggressive action.  
It is usually used in workshops as first temporary protection coat before final painting, after pre-treatment of the surface with mechanical devices or pickling.

**- recommended cycles**

Apply one or more coats of PINEFOS PJ then apply alkyd or nitro-synthetic finishing coats, in compliance with overcoating times.

**- application and thinning method**

**spray** : 10 - 15% with X 2 (nitro) or X 100  
**airless** : 5 - 10% with X 2 (nitro) or X 100

**- technical and supply data**

**specific weight** min. 1,500 g/l - max. 1,650 g/l

pictogram legend	
2004/42	Reference to EC Directive
IIAj	Annex, Table and Sub-category of product
(500)	Limit value of VOC with reference to the product sub-category
500	Maximum VOC content in product ready for use

**note 1:** 5-8% thinning with X2- use pre-heater

**note 2:** 10-15% thinning with X2

**solid content :** by weight min. 73,0 % - max. 76,0 %  
by volume min. 52,0 % - max. 56,0 %

**film appearance :** matt

**colour :** on demand  
**avbl on stock** RAL 7040/PJ 36  
see below the specific supply details

**product type :** One-component

**dry film thickness :** 50 - 60 microns

**theoretical coverage** min. 8.5 m<sup>2</sup>/l - max. 10.5 m<sup>2</sup>/l

**drying at 25°C :**  
dust free : 10 - 15 minutes  
touch free : 25 - 35 minutes  
depth : 2 - 3 hours  
polymerised : about 7 days

**baking :** 20 - 30 minutes at 60 °C

**temperature resistance :** 80°C

**overcoating time :**  
**min:** after 2 hours - **max.:** within 20 days

**shelf life :** 24 months at + 5/35°C.

	specific weight	solid content		theor. coverage
		weight	volume	
PJ36	1640±20 g/l	79,3	62,1	10,3 - 12,3 m <sup>2</sup> /l