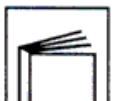


- product name : FONDO FINITURA PRL

Product is compliant with directive 2004/42/EC	
	building sector see note 1 2004/42 IIAi(500)500

pictogram legend	
2004/42	Reference to EC Directive
IIA _j	Annex, Table and Sub-category of product
(500)	Limit value of VOC with reference to the product sub-category
500	Maximum VOC content in product ready for use

IT CAN BE PRODUCED IN TINTING SYSTEM

VPRL BINDER 85
BPN 15

- general features

One-component synthetic primer/top coat with good protective property and easy to be applied.
Good covering property.
Good filling property.
Fast drying.
Semi-glossy appearance.

- use

On iron, after light sanding of the structure and/or grade St3 mechanical cleaning, it is suitable for painting metal when a single coat is required.
It can also be applied as semi-gloss top coat on nitro-resistant anti-rust products or primers, in compliance with overcoating times.

- recommended cycles

Spray one or more coats of FONDO FINITURA PRL on pre-treated structure, in compliance with overcoating times.

- application and thinning method

spray : 10 - 15% with X 100 (synthetic) or X 2 (nitro)
airless : 15 - 20% with X 100 (synthetic) or X 2 (nitro)

- technical and supply data

specific weight : min. : 1,450 g/l - max. : 1,590 g/l

note 1: 0% thinning - use pre-heater

solid content : by weight : min. 63,0 % - max. 68,0 %
by volume : min. 46,0 % - max. 51,0 %

viscosity DIN 8/25 °C : min. 20" - max. 25"

film appearance : semi-gloss 40 – 50 gloss

colour : on demand

product type : One-component

dry film thickness : 60 - 80 microns

theoretical coverage : min. 5 m²/l - max. 7 m²/l

drying at 25 °C :
dust free : 10 - 15 minutes
touch free : 30 - 40 minutes
depth : 2 - 3 hours
polymerised : about 7 days

baking : 60 minutes at 60 °C

temperature resistance : 80 °C

overcoating time :
min : wet on wet - max. : unlimited

shelf life : 24 months at + 5/35 °C