

- **product name :** ANTICORROSION PRIMER PEW 349

Product is compliant with directive 2004/42/EC	
	building sector
	2004/42
	IIAi(140)35

pictogram legend	
2004/42	Reference to EC Directive
IIAi	Annex, Table and Sub-category of product
(140)	Limit value of VOC with reference to the product sub-category
35	Maximum VOC content in product ready for use

- general features

Anticorrosion water-based acrylic primer containing pigments providing excellent protection even at low thickness.
Fast drying
Excellent anticorrosion power
Very low solvent content
Excellent adhesion on iron, zinc plated sheet and aluminum

- use

It can be used in carpentry for structures subjected to medium corrosive environments, as a protective primer, after treatment with mechanical devices, pickling agents or sandblasting. Excellent adhesion also on pre-treated zinc plated sheet metal and aluminum.

- recommended cycles

Apply one or more coats of FONDO PEW349 after treatment with pickling agents, mechanical devices or sandblasting.
Overcoatable till requested thickness; it is suitable for overcoating with water-based or with solvent-based top coats.

- application and thinning method

airless : 0 -5 % with demineralized water
spray : 10 – 20% with demineralized water
brush-roller : 5 – 10% with demineralized water

Apply at temperatures not lower than + 14/15°C and with relative humidity not higher than 70%. Furthermore, it is necessary to provide good ventilation for the film drying.

specific weight : min. 1350 g/l - max. 1400 g/l

solid content : by weight = min. 48,0 % - max. 52,0 %
by volume = min. 38,0 % - max. 41,0 %

film appearance: MAT

color : RAL 7035

number of components 1

thickness : 50 – 60 micron

theor.coverage min. 6,5 m²/l - max. 8,0 m²/l

drying at 25°C. :

dust free : 25 – 30 minutes
touch free : 60 – 80 minutes
depth : 3 hours

baking :

35 - 40 minutes at 50 - 60 °C of the part

overcoating time:

min. : wet on wet - **max. :** unlimited

shelf life : 12 months at + 5/30°C.