



- product name : EUREPOX PA

Product is compliant with directive 2004/42/EC			
	car refinish		building sector
	see note 1		see note 1
	2004/42		2004/42
	IIBc(540)480		IIAi(500)480

pictogram legend	
2004/42	Reference to EC Directive
II...	Annex, Table and Sub-category of product
(...)	Limit value of VOC with reference to the product sub-category
...	Maximum VOC content in product ready for use

## IT CAN BE PRODUCED IN TINTING SYSTEM :

VPA BINDER 90  
BPN 10

## - general features

Two-component modified epoxy-polyamide primer based on inert pigments.  
High thickness layer.  
Excellent adhesion on metallic surfaces after suitable pre-treatment.

## - use

It is recommended for cycles in rural, after pre-treatment of the structure with mechanical devices or sandblasting.

## - recommended cycles

As adhesion primer: apply one or more coats of EUREPOX PA on the structure before final painting with epoxy, polyurethane or acrylic enamels in compliance with overcoating times.

During application and polymerisation, it is advisable to work with ambient temperatures not lower than + 15°C and relative humidity not higher than 85%, with a temperature of the structure at least 3°C above dew point, in order to prevent oxidation on the structure.

## - application and thinning method

spray:	15 – 20% with X 5 (epoxy)
airless :	7 – 10% with X 5

## - technical and supply data

specific weight : min. : 1,650 g/l - max. : 1,770 g/l

note 1: 10% thinning with X 5 - catalyse with Q 118

solid content : by weight : min. 77,0 % - max. 83,0 %  
by volume : min. 57,0 % - max. 63,0 %

viscosity DIN 8/25°C : min. 20 " - max. 25 "

film appearance : matt

colour : on demand

avbl on stock white/PA 82 RAL7035/PA349-RAL 7040/PA9  
see below the specific supply details

product type: Two-component

catalysis ratio :	by wgt	by volume
	100	100
PA	100	refer to our tech service
Q118 standard	20	
PA	100	refer to our tech service
Q110 fast (for temp. Higher than +5°C)	20	

pot-life at 25°C : 6 hours

typical thkns : 70-90 microns

theoretical coverage min. 5 m<sup>2</sup>/l - max. 7 m<sup>2</sup>/l



## drying at 25°C :

dust free : 15 - 20 minutes  
touch free : 60 - 80 minutes  
depth : 4 - 5 hours  
polymerised : about 7 days

baking : 40 minutes at 80°C

temperature resistance : 90°C

**- product name :** EUREPOX PA

Product is compliant with directive 2004/42/EC			
	<b>car refinish</b>		<b>building sector</b>
	<b>see note 1</b>		<b>see note 1</b>
	<b>2004/42</b>		<b>2004/42</b>
	<b>IIBc(540)480</b>		<b>IIAi(500)480</b>

pictogram legend	
<b>2004/42</b>	Reference to EC Directive
<b>IIBe</b>	Annex, Table and Sub-category of product
<b>(840)</b>	Limit value of VOC with reference to the product sub-category
<b>580</b>	Maximum VOC content in product ready for use

**shelf life :** 24 months at + 5/35°C

**overcoating time :**

**min.** wet on wet - **max.** 48 hours

	specific weight	solid content		theor. coverage
		weight	volume	
<b>PA82</b>	1700±20 g/l	81,2	64,4	6,4 - 8,2 m²/l
<b>PA349</b>	1760±20 g/l	83,4	67,6	6,6 - 8,5 m²/l
<b>PA9</b>	1700±20 g/l	81,1	64,4	6,4 - 8,2 m²/l

The information given in this technical data sheet is based on present scientific and technical knowledge and thus does not exempt the customer from testing the suitability of our products for their intended purposes.