

- product name : EFFETTI EFF

From 1002 to 7001

- general features

2K Basecoats made of thermoplastic resins, applicable on 2k acrylic or epoxy primers (depending on the surface). They contain pigments and aluminium creating peculiar chromatic effects and light reflections.

- use

EFF can be sprayed as top coat for indoor. For outdoor or where a good abrasion resistance is required, we recommend overcoating with clearcoat ACRYCLEAR series. For EFF7001 it is recommended to overcoat only with ZA 10 or ZA 09 (matt).

- recommended cycles

On STEEL, ZINC PLATED SHEET, ALLUMINUM

- thorough cleaning and/or sanding

- 1st coat: EPOCAR EPO - EPOZINC PZM - PZ, or ISOPLAST BA

- flash off: 30 - 40 minutes at room temperature

- 2nd coat: basecoat EFF series

- flash off: 10 - 15 minutes at room temperature

- 3rd coat: clearcoat ACRYCLEAR series

On PLASTIC SURFACES (ABS, PC, PA)

- 1st coat: ISOPLAST BA

- flash off: 10 - 15 minutes at room temperature

- 2nd coat: basecoat EFF series

- flash off: 10 - 15 minutes at room temperature

- 3rd coat: clearcoat ACRYCLEAR series

On POLYPROPYLENE

- 1st coat: Primer for PP PSN01

- flash off: 5 minutes at room temperature

- 2nd coat: ISOPLAST BA

- flash off: 10 - 15 minutes at room temperature

- 3rd coat: basecoat EFF series

- flash off: 10 - 15 minutes at room temperature

- 4th coat: clearcoat ACRYCLEAR series

- application and thinning method

spraygun : 50 - 70 % with X 485 thinner

- technical and supply data

specific weight : 900 g/l - **max.** 1.050 g/l

solid content : **by weight** = **min.** 24,0 % - **max.** 44,5 %
by volume = **min.** 17,0 % - **max.** 39,2 %

product type : Two-components

Catalysis Ratio :	by weight
EFF from 1002 to 7001	100
QA2230	10

pot-life at 25°C: 2 hours

dry film thickness : 15 - 30 micron

theoretical coverage at 1 micron: **min.** 200 m²/l - **max.** 350 m²/l

overcoating time : unlimited

shelf life : 12 months a + 5/35°C

From 6003 to 6008

- general features

Products formulated using special colored pigments that give the paint film a tactile characteristic very similar to a fabric. Applicable to acrylic or epoxy primers, without the need of additional protection coat.

- use

Suitable both for indoor or outdoor use; colors can be mixed in order to obtain the intermediate shades.

- application and thinning method

spray : 10 - 20 % with XA 1315

- technical and supply data

specific weight : **min.** 950 g/l - **max.** 1.000 g/l

solid content : **by weight** = **min.** 44,0 % - **max.** 44,5 %
by volume = **min.** 39,0 % - **max.** 40,6 %

product type : Two-components

Catalysis Ratio :	by weight
EFF from 6003 to 6008	100
QA1035M	25

pot-life at 25°C: 45' - 1 hour

drying: it is essential the oven drying at 70-80°C on the surface for 30 minut

dry film thickness : 50 - 75 micron

theoretical coverage at 1 micron: **min.** 360 m²/l - **max.** 380 m²/l

overcoating time : only wet-on-wet

shelf life : 12 months at + 5/35°C