

- product name : DEKORFLEX SETF

IT CAN BE PRODUCED IN TINTING SYSTEM :

SETF 1300 SILVER 100

BPN see custom-tailored formulas

- general features

Vinyllic enamel with special micronized waxes ("TEXTURE" effect) that, combined with metallic pigments, create a micaceous-like effect with the advantage of being highly scratch-resistant.

- use

After pre-treatment of the structure with mechanical devices or sanding or pickling, this product is suitable to paint iron, aluminum or light alloys structures (banisters, door- and window frames etc.) wherever an excellent weather resistance, scratch resistance and an easy application are requested. Test before use.

- recommended cycles

As finishing coat apply one or two coats of DEKORFLEX SETF on FONDO ALFA PE or synthetic or epoxy anti-rust primers, in compliance with the overcoating time.

Apply one or more coats of DEKORFLEX SETF directly on pre-treated structures, in compliance with the overcoating time.

- application and thinning method

brush - roller : 5 - 10% with X 100

spray : 10 - 15% with X 100 or X 2 (nitro)

airless : 5 - 10% with X 100 or X 2 (nitro)

- technical and supply data

specific weight : min. : 1,050 g/l - max. : 1,150 g/l

solid content : by weight : min. 51,0 % - max. 53,0 %
by volume : min. 41,0 % - max. 43,0 %

film appearance : micaceous - textured

colour : see colour chart

avbl on stock SETF 1300 silver - SETF 1639 Anthracite
see Technical Data below

product type : One-component

dry film thickness : 50 - 60 microns

theoretical coverage : min. 6,8 m²/l - max. 8,3 m²/l

drying at 25 °C :
dust free : 10 minutes
touch free : 30 minutes
depth : 60 - 70 minutes
polymerised : about 7 days

baking : 20 minutes at 60 °C

overcoating time :
min: wet on wet - max.: unlimited

shelf life : 24 months at + 5/35 °C.

	specific weight	solid content %		teor. coverage
		weight	volume	
SETF 1639	1.090 ± 20 g/l	52,30	42,40	7,0 - 8,4 m ² /l