

- product name : ACRIPOL ZAOZ

IT CAN BE PRODUCED IN TINTING SYSTEM :

ACRIPOL SILVER ZAOZ 1300 100

BPN see custom formulas

- general features

2K metallic acrylic top coat. Excellent weathering and abrasion resistance.
Excellent adhesion on ferrous structures and on light alloys.
Easy application and excellent optical effect.

- use

High-quality top coat for structures that are subject to weathering. Because of its easy application and of its excellent optical effect it is suitable also to paint indoor furniture. **Recommended thicknesses have to be respected.**

- recommended cycles

Complying with overcoating times and taking pot-life into account, apply:

- as a top coat, one or two coats on epoxy, epoxy vinyl, polyacrylic primers.
- Directly on pre-treated structures, one or more coats of ACRIPOL ZAOZ.

Application and polymerisation temperature must be at least 15°C and relative humidity must not be more than 85% in order to prevent blooming, matting and - if applied directly - also rust; the structure temperature must be at least 3°C above dew point.

- application and thinning method

- spray : 10 – 15% with X 4 (polyurethane)
- airless : 5 – 10% with X 4 (polyurethane)

- technical and supply data

specific weight : min 1.000 g/l - max. 1.050 g/l

solid content : by weight : min. 45,5 % max. 47,5 %
by volume : min. 33,5 % max. 36,0 %

colour : see color chart

avlbl on stock : silver/ZAOZ 1300

product type : two-component

catalysis ratio : by wgt by volume

ZAOZ	100	
QA 2028 ST	40	2:1

pot-life at 25°C. : 2 hours

film thickness 50 - 60 micron

theor.coverage min. 5,5 m²/l - **max.** 7,0 m²/l

drying at 25°C :

- dust free : 10 - 20 '
- touch free : 50 - 60 '
- depth : 4 - 5 hours
- polymerised : about 7 days

overcoating time :

min. wet on wet - max. 60 '

shelf life : 24 months at + 5/35°C

The information given in this technical data sheet is based on present scientific and technical knowledge and thus does not exempt the customer from testing the suitability of our products for their intended purposes.