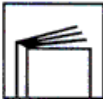


**- product name :** ACRIFAST ZAPV

<b>Product is compliant with directive 2004/42/EC</b>	
	car refinish
	2004/42 IIBc(540)540

pictogram legend	
2004/42	Reference to EC Directive
II..	Annex, Table and Sub-category of product
(000)	Limit value of VOC with reference to the product sub-category
000	Maximum VOC content in product ready for use

**IT CAN BE PRODUCED IN TINTING SYSTEM :**

**VZAPV BINDER** **85**

**BPN** **15**

**- general features**

Two-component acrylic primer based on polyacrylic resins modified in vinyl.

Very fast drying, good elasticity and good flow.

Good adhesion on iron, aluminium, zinc plated sheets and on some plastic materials.

**- use**

As adhesion coat after pre-treatment of the item with mechanical devices, light sanding or pickling on special surfaces like aluminium, zinc plated sheets and on some plastic materials etc. Check the adhesion before use in production.

**- painting cycles**

Apply one coat of primer (with conventional spraygun or airless, bearing carefully in mind the pot-life of the mixed product) before final painting with polyurethane and acrylic-polyurethane or baking enamels. Overcoating within 30 days; after 30 days, slight sanding is advisable in order to improve the adhesion among the coats. During application and polymerisation, the temperature must not go below 10°C; the structure must be at least 3°C above dew point and relative humidity must not be more than 85% in order to prevent rust and poor adhesion.

**- application and thinning method**

**spray** : 10% with X 4 (polyurethane) or X 36 (acrylic)

**airless** : 5% with X 4 (polyurethane) or X 36 (acrylic)

**- technical and supply data**

**specific weight** : min. 1.400 g/l - max. 1.600 g/l

**solid content** : by weight : min. 69,5 % - max. 75,2 %

by volume : min. 48,0 % - max. 57,3 %

**film appearance** : matt

**colour** : on demand

**avbl on stock** : white/ZAP 82 - black/ZAP 83  
see below the specific supply details

**product type** : two-component

**catalysis ratio** : by wgt by volume

ZAPV	100	100
QA 2028	15	refer to our tech. office

**pot-life at 25°C** : 3 hours

**dry film thickness**: 40 - 50 microns

**theoretical coverage** : min. 9.0 m<sup>2</sup>/l - max. 11.0 m<sup>2</sup>/l

**drying at 25°C :**

dust free : 10'

touch free : 30'

depth : 60 - 80'

polymerised : about 7 days


**baking** : 20 - 30 minutes at 80°C

**overcoating time :**

min. wet on wet - max. 30 days

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**temperature resistance:** 80 °C

**shelf life:** 24 months at + 5/35°C

	specific weight	solid content %		theor. coverage
		weight	volume	
<b>ZAPV82</b>	1560±20 g/l	74,7	56,2	10,0 - 12,6 m <sup>2</sup> /l
<b>ZAPV83</b>	1480±20 g/l	71,5	53,2	9,6 - 12,0 m <sup>2</sup> /l

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