

# UNIBASE BOZ

UNIBASE BOZ is a solvent based base coat that is suitable for double coat finishing in metallic dyes.

To get a glossy, outdoor resistant result, we highly recommend to use our ACRYCLEAR clear coats.

## application

### ratio mix binder with EUROMIX

VBOZ/BP55 all magnum	65/35
VBOZ/BP65 all medium	70/30
VBOZ/BP75 all fine	80/20
VBOZ/BP85 all. extrafine	

### thinner 80 – 100 % with

ACRYTHINNER X 16
ACRYTHINNER FAST X 22 (application on small surfaces)
ACRYTHINNER SLOW X 33 (application on large surfaces)

## substrate pretreatment



- old and original paintworks, fillers, carefully cleaned and sanded
- dry with sand paper P400 – P500
  - moist with sand paper P800 – P1000

## hardener



7%	ACRYDUR ST HS QA 2150
5%	ACRYDUR ST UHS QA 2070

## application



application viscosity

16 – 18 seconds DIN4



thinning

1 : 1



nozzle

1,3 mm

application pressure

3 – 4 bar



number of coats

2 – 3

(between the coats, flash off time of 5 – 15 minutes)



flash off time

15 – 30 minutes at 20°C according to the used thinner

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*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*



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