

SURFACER UHS SCF series

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**2004/42/IIB
c(540)510**

SURFACER UHS SCF is a new generation 2K white acrylic filling primer, with low VOC content in compliance with 2004/42/EC directive for the CAR – REFINISH branch.

Thanks to its characteristics it is suitable for painting of:

- supports with old and/or original paintwork by previous sanding
- bare sanded sheet
- aluminium and zinc plated sheets by previous sanding and application of EPOXY or PENTAFILLER
- excellent sanding and filling power
- it can be over-coated with solvent or water based base-coats
- excellent filling power
- easy application

Available colors: white (SURFACER UHS SCF WHITE SCF 82)

grey (SURFACER UHS SCF GREY SCF 1685)

dark grey (SURFACER UHS SCF RAL 7021 SCF 386)

It is possible to mix different colors in all proportions to obtain intermediate shades.

substrate pre-treatment



sand;
degrease whit ANTISIL X 29R

application

mixing ratio

5 : 1 by volume – 13% by weight



ACRYDUR FOR FILLER ST
QA 2044/QA 2006

pot – life

2 – 3 hours

thinner

ACRYTHINNER X 16

application



thinness

15 – 25 %

application viscosity

25 – 30 seconds DIN4



spray nozzle

1,8 mm

spraying pressure

2 – 3 bar



number of coats

2 – 3



flash off between the coats

when the coat is matt

film thickness

150 – 200 dry micron

Drying

air drying at 25°C



after 8 – 12 hours

Baking



flash off time

10 – 20 minutes

Drying

30 minutes at 60°C on
the piece

infra red drying short waves



flash off time

15 – 20 minutes



Drying

5 minutes at 50°C, after
7 – 10 minutes at 80°C

Sanding



sand with sand paper P320 – P400



wet hand sanding with sand paper P600 – P800

*PICTUREGRAPH LEGENDA

2004/42 Reference to the CE law

IIBc Annex, Table and Category of product

(540) Limit value of VOC with reference to the category of product

510 Maximum VOC content of the product ready for the use

220131

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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