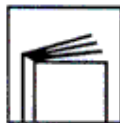


PLASTCOAT PCA

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2004/42/IIB
e(840)650

PLASTCOAT PCA is a single pack textured paint for plastic car bumpers and trims, in compliance with 2004/42/CE law.





- good drying time
- semi-mat appearance
- very good adhesion on most part of plastic materials employed for car bumpers manufacturing

application




degrease whit ANTISIL X 29R o HYDROCLEAN X 41

application

	gravity-feed	suction-feed
		
thinness	10% with nitro thinner	
application viscosity	40 – 50 seconds DIN4	
spray nozzle	1,3 mm	1,8 mm
spraying pressure	3 bar	3 bar
	1 – 1,5	
number of coats	50 – 60 micron	
film thickness		

drying

air drying at 20°C

	flash off time	10 – 15 minutes
	dry for handling	40 – 50 minutes

*.PICTUREGRAPH LEGENDA

- 2004/42** Reference to the CE law
- IIBe** Annex, Table and Category of product
- (840)** Limit value of VOC with reference to the category of product
- 650** Maximum VOC content of the product ready for the use

150315

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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