




# EP-MASTIC EM 100

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**2004/42/IIB  
b(250)3**

EP-MASTIC EM 100 is an asbestos-free high build body filler „soft and fine“, based on polyester resins. To be applied on iron, steel and fibre glass. Fineness degree between the conventional high build body filler and the finisher, easy applicable. Because of its high reactivity and fast hardening without surface sticking it is possible to apply EP-MASTIC EM 100 without an extra finisher. Valid safe and cost-effective alternative to traditional products.

	<b>MIXING ratio</b>					
	hardener			by weight		
	EP hardener P			100 : 2		
	<b>Pot life</b>					
	4 – 6 min with EP hardener P at 20°C					
	<b>Drying time</b>					
	Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	20 °C				after about 20 min	
	60 °C				after about 10 min	

VOC regulation: EU limit value for this product (category B/b): 250 g/l

This product contains max. 3 g/l of VOC.

Processing conditions: from +10° C and up to 80 % relative air humidity.

Processing instructions: The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork. Do not apply on thermoplastic or acid products (Reaktionsprimer). Mix well the body filler material with the hardener until the components are perfectly homogeneous.

\* PICTUREGRAPH LEGENDA

<b>2004/42</b>	Reference to the CE law
<b>IIBb</b>	Annex, Table and Category of product
<b>(250)</b>	Limit value of VOC with reference to the category of product
<b>3</b>	Maximum VOC content of the product ready for the use

191009

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*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*

**EP vernici s.r.l.**

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