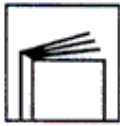





EP-GLASS FIBER VERDE EM 300

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**2004/42/IIB
b(250)4**

2K polyester fibreglass body filler to bridge gaps, little holes and perforations caused by corrosion. Designed for car refinish, vehicle and machine construction and marine sector. Adhesion on iron, steel, aluminium, zinc, GRP and wood. Waterproof, high vertical stability, limited sandability.

	MIXING ratio					
	hardener	by weight		by volume		
	EP hardener P	100 : 2				
	Pot life					
	4 – 5 min with EP hardener P at 20°C					
	Drying time					
	Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	20 °C				20 min	
	60 °C				10 min	

VOC regulation: EU limit value for this product (category B/b): 250 g/l

This product contains max. 4 g/l of VOC.

Processing conditions: from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10°C.

Processing instructions: The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork. Do not apply on thermoplastic or acid products (Reaktionsprimer). Mix well the body filler material with the hardener. Do not use more than 3% of EP hardener P! Overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface to be painted with ANTISIL X 29R before every operation. After drying use sanding paper P 150 / 240 for dry sanding. In case of filling work on non-ferrous metals (e.g. aluminium, zinc surfaces) it is possible to apply a priming coat with EPOCAR HS EPO to ensure an optimal adhesion before applying the body filler. Do not overcoat without having isolated the surface with EP 1K or 2K filler. Always dry sand body filler.

* PICTUREGRAPH LEGENDA

2004/42	Reference to the CE law
IIBb	Annex, Table and Category of product
(250)	Limit value of VOC with reference to the category of product
4	Maximum VOC content of the product ready for the use

190212

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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