

## 1K FILLER grey FK 349

1K FILLER grey FK 349 is one-component nitro-acrylic filler

the product is characterised by:

- fast drying time
- easy to apply
- excellent coverage
- very good sanding property
- overcoating with waterborn base coats is not recommended

### substrate pre-treatment



sand



clean the surface accurately , then apply ANTISIL X 29R

## application



thinness

20 – 30 % with nitro thinner (as filler)

30 – 50 % with nitro thinner (for wet on wet)

application viscosity

22 – 25 seconds DIN4



spray nozzle

1,8 mm

spraying pressure

3 – 4 bar



number of coats

2 – 3

film thickness

80 – 90 micron

## drying

air drying at 20°C



dust free

10 minutes

depth

40 – 60 minutes

dry for sanding

after 5 – 8 hours

## sanding



sand with sand paper P320 – P400



wet hand sanding with sand paper P600 – P800

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*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*



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