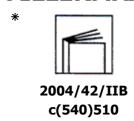


## FILLERMAX UHS FX series



FILLERMAX UHS FX is a 2K high solid acrylic grey filling primer, with low VOC content, in compliance with the 2004/42/CE law, for car refinish field.

Thanks to its characteristics it is suitable for painting of:

- supports with old and/or original paintwork by previous sanding
- bare sanded sheet
- aluminium and zinc plated sheets by previous sanding and application of EPOXY or PENTAFILLER

The product has a good filling power and it is excellent in sanding.

Available colors: white (FILLERMAX UHS WHITE FX 82)

grey (FILLERMAX UHS GREY FX 13)

dark grey (FILLERMAX UHS RAL 7021 FX 386)

It is possible to mix different colors in all proportions to obtain intermediate shades.

## substrate pre-treatment

e I

sand; degrease whit ANTISIL X 29R

application

**mixing ratio** 5:1 by volume -13% by weight

ACRYDUR FOR FILLER ST QA 2044/QA 2006

**pot – life** 2 – 3 hours

thinner ACRYTHINNER X 16

## application

S

thinness 15-20%

application viscosity 25 – 30 seconds DIN4

spray nozzle 1,8 mm spraying pressure 2-3 bar

number of coats 2-3

flash off between the coats when the coat is matt

film thickness 120 – 180 dry micron

drying

air drying at 25°C

after 8 – 12 hours

baking

flash off time 10 - 20 minutes

drying 30 minutes at 60°C on the piece

infra red drying short waves

flash off time 15 – 20 minutes

drying 4-5 min at 50°C; after 7-10 min at 80°C

sanding

sand with sand paper P360 - P500

wet hand sanding with sand paper P600 - P800

\*PICTUREGRAPH LEGENDA

**2004/42** Reference to the CE law

IIBc Annex, Table and Category of product

(540) Limit value of VOC with reference to the category of product510 Maximum VOC content of the product ready for the use

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

220131