

FILLERMAX UHS FX series

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**2004/42/IIB
c(540)510**

FILLERMAX UHS FX is a 2K high solid acrylic grey filling primer, with low VOC content, in compliance with the 2004/42/CE law, for car refinish field.

Thanks to its characteristics it is suitable for painting of:

- supports with old and/or original paintwork by previous sanding
- bare sanded sheet
- aluminium and zinc plated sheets by previous sanding and application of EPOXY or PENTAFILLER

The product has a good filling power and it is excellent in sanding.

Available colors: white (FILLERMAX UHS WHITE FX 82)

grey (FILLERMAX UHS GREY FX 13)

dark grey (FILLERMAX UHS RAL 7021 FX 386)

It is possible to mix different colors in all proportions to obtain intermediate shades.

substrate pre-treatment



sand;
degrease whit ANTISIL X 29R

application

mixing ratio

5 : 1 by volume – 13% by weight



ACRYDUR FOR FILLER ST QA
2044/QA 2006








pot – life

2 – 3 hours

thinner

ACRYTHINNER X 16

application

	thinness	15 – 20 %
	application viscosity	25 – 30 seconds DIN4
	spray nozzle	1,8 mm
	spraying pressure	2 – 3 bar
	number of coats	2 – 3
	flash off between the coats	when the coat is matt
	film thickness	120 – 180 dry micron

drying

air drying at 25°C

		after 8 – 12 hours
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baking

	flash off time	10 – 20 minutes
	drying	30 minutes at 60°C on the piece

infra red drying short waves

	flash off time	15 – 20 minutes
	drying	4 – 5 min at 50°C; after 7 – 10 min at 80°C

sanding

	sand with sand paper P360 – P500
	wet hand sanding with sand paper P600 – P800

*PICTUREGRAPH LEGENDA

2004/42	Reference to the CE law
IIBc	Annex, Table and Category of product
(540)	Limit value of VOC with reference to the category of product
510	Maximum VOC content of the product ready for the use

220131

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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