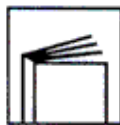


## EPOCAR EPO 1998

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**2004/42/IIB  
c(540)530**

EPOCAR EPO 1998 is a 2k high solid epoxy surfacer with non toxic anticorrosive pigments, in compliance with 2004/42/CE law, with following characteristics:

- very good adhesion on zinc plated sheets and on light alloys
- good anticorrosive property
- it is excellent for wet on wet systems
- good sanding properties

### substrate pre-treatment



sand;  
degrease with ANTISIL X 29R

### application

#### mixing ratio



3 : 1 by volume or 25% by weight

EPODUR Q 112

#### pot – life

6 – 8 hours at 25°C

#### thinners

epoxy thinner

## application



thinning

25 – 35 % if used as wet on wet and for adhesion primer

5 – 15 % as filler

application viscosity

20 – 25 seconds DIN4



spray nozzle

1,3 – 1,4 mm if used as wet on wet and for adhesion primer

1,8 mm as filler



spraying pressure

2 – 3 bar

½ + 1 if used as wet on wet and for adhesion primer

2 as filler

number of coats

25 – 30 micron as wet on wet and for adhesion primer

60 – 80 micron for filler

## drying

air drying 25°C

wet on wet and for adhesion primer

as filler



OVERCOATING

12 – 16 hours

30 – 40 min Room Temp

a forno



flash off time

20 – 30 minutes



drying

25 – 30 minutes at 60°C on the piece

## sanding



dry sandind with sand paper P320

### \*.PICTUREGRAPH LEGENDA

**2004/42** Reference to the CE law

**IIBc** Annex, Table and Category of product

**(540)** Limit value of VOC with reference to the category of product

**530** Maximum VOC content of the product ready for the use

201016

*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*

**EP vernici s.r.l.**

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