

## ACRYFIL FAST UHS GREY ADF 1949

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**2004/42/IIB  
c(540)540**

ACRYFIL FAST UHS GREY ADF is a low VOC 2K acrylic filler, compliant with the 2004/42/CE standard, for CAR – REFINISH.

It is an extra fast drying filler, baking is not necessary and it can be sanded 80 minutes after application (25°C air drying, 100 micron dry film thickness).

Excellent filling power and easy sanding.

### substrate pre-treatment



sanding;  
degrease with ANTISIL X 29R or HYDROCLEAN X41

### application

#### mixing ratio

5 : 1 by volume – 14% by weight



ACRYDUR FAST QA 2007

#### pot – life

1 hour

#### thinners

ACRYTHINNER X 22

## application



thinning ratio

15 – 25 %



application viscosity

25 – 30 seconds DIN4



nozzle

1,8 mm



spraying pressure

2 – 3 bar



number of coats

2 coats for 100 micron dry film thickness

3 coats for 150 micron dry film thickness



flash off between the coats

when coat is matt

## drying

air drying 25°C



80 minutes for application in 2 coats

3 hours for application in 3 coats

## carteggiatura



sand with P320 – P400



manual wet sanding with P600 – P800

### NOTICE:

**in case of high thickness applications (3 coats – 150 micron) it is necessary to wait 3 hours at 25°C before sanding**

#### \* PICTUREGRAPH LEGENDA

**2004/42**

Reference to the CE law

**IIBc**

Annex, Table and Category of product

**(540)**

Limit value of VOC with reference to the category of product

**540**

Maximum VOC content of the product ready for the use

180413

*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*

**EP vernici s.r.l.**

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