

ACRYCLEAR ZA 10

*



2004/42/IIB
e(840) 585

ACRYCLEAR ZA 10 is a 2K ANTI-SCRATCH HS acrylic clear. It is compliant to EC directive 2004/42/EC.

Thanks to its features it is suitable for:

- complete or partial car painting
- application both on mat solvent base coat and on water- based base coat without absorption
- excellent glossy
- easy application
- no lins effect
- very good resistance to light and to weathering

application

mixing ratio

2 : 1 by volume – 50% by weight



use temperatures

< 18°C ACRYDUR FAST QA 2007
18 – 27°C ACRYDUR ST QA 2006/QA 2044
> 27°C ACRYDUR SLOW QA 2008




pot - life

2 – 3 hours






thinners

ACRYTHINNER X 16
ACRYTHINNER FAST X 22
ACRYTHINNER SLOW X 33

application

	thinning	5 %
	application viscosity	16 – 17 seconds DIN4
	spray nozzle	1,3 – 1,4 mm
	application pressure	2 – 3 bar
	number of coats	2
	film thickness	40 – 50 dry micron

drying

hardeners	ST QA 2006 ST QA 2044	FAST QA 2007	SLOW QA 2008	
air drying at 25°C				
	dust free	15 – 20 minutes	10 minutes	20 minutes
	dry for handling	not available	4 – 6 hrs	not available
	depth	12 hrs	6 – 8 hrs	
baking				
	flash off time	10 minutes		10 minutes
	drying	30 minutes 60°C		40 minutes 60°C
infra-red drying short waves				
	flash off time	5 – 10 minutes		
	drying	5 min at 50°C, after 8 min at 90°C		5 min at 50°C, after 8 min at 90°C

*.PICTUREGRAPH LEGENDA

2004/42	Reference to the EC law
IIBe	Annex, Table and Category of product
(840)	Limit value of VOC with reference to the category of product
585	Maximum VOC content of the product ready for the use

220131

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.



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