

ACRYCLEAR ZA 04

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**2004/42/IIB
e(840)610**

ACRYCLEAR ZA 04 is a 2K ANTI-SCRATCH acrylic clear coat, high gloss. It is compliant to EC directive 2004/42/EC.

Thanks to its features it is suitable for:

- complete or partial car painting
- very easy for application
- application on based coats
- very good resistance to light

application

mixing ratio

2 : 1 by volume – 50% by weight



use temperatures

ACRYDUR ST QA 2003

pot life: 2 hours

ACRYDUR FAST QA 2004

pot life: 1 hour

ACRYDUR SLOW QA 2005

thinners

ACRYTHINNER X 16

ACRYTHINNER FAST X 22

ACRYTHINNER SLOW X 33

application



thinness

0 – 5%



application viscosity

14 – 15 seconds DIN4



spray nozzle

1,3 mm

spraying pressure

2 – 3 bar

number of coats

2

film thickness

40 – 50 dry micron

drying

air drying at 20°C



dust free

15 – 20 minutes

dry for handling

4 – 5 hours

depth

12 – 16 hours

baking



flash off time

10 – 15 minutes



drying

20 – 30 minutes at 60°C of the piece

infra-red drying



flash off time

5 – 10 minutes



drying

short waves	8 – 10 minutes at 95 – 105 °C
medium waves	15 – 25 minutes

*.PICTUREGRAPH LEGENDA

2004/42 Reference to the EC law

IIBe Annex, Table and Category of product

(840) Limit value of VOC with reference to the category of product

610 Maximum VOC content of the product ready for the use

201001

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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