

## ACRYCLEAR UHS ZA 28

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**2004/42/IIB  
d(420)420**

ACRYCLEAR UHS ZA 28 is a 2k acrylic ULTRA HIGH SOLID clear coat, that is compliant to the 2004/42/CE law.

- excellent fullness, resistance to scratch, endurance
- high spreading rate
- it can be applied on matt base coats without absorption
- no lens effect

### application

#### mixing ratio

2 : 1 by volume – 50% by weight



use temperatures

< 22°C            ACRYDUR FAST QA 2160

22 – 26°C        ACRYDUR ST QA 2150

> 26°C            ACRYDUR SLOW QA 2170

#### pot – life

2 – 3 hours




#### thinners

ACRYTHINNER X 16






ACRYTHINNER FAST X 22

ACRYTHINNER SLOW X 33

## application

	thinning	0 – 5 %
	application viscosity	16 – 18 seconds DIN4
	spray nozzle	1,3 – 1,4 mm
	application pressure	2 – 3 bar
	number of coats (◇)	1,5
	film thickness	40 – 50 micron

## drying

hardeners	ST QA 2150	FAST QA 2160	SLOW QA 2170
air drying at 20°C			
	dust free	10 – 20 minutes	
	dry for handling	not available	4 – 6 hrs
	depth	10 – 12 hrs	not available
baking			
	flash off time	10 minutes	5 minutes
			10 minutes
	drying	30 minutes 60°C	20 minutes 40 – 50°C
			40 minutes 60°C
infra-red drying			
	flash off time	5 – 10 minutes	
	drying	short waves ST QA 2150	5 minutes at 50°C; after 8 minutes at 90°C

(◇) Remarks: the right application of clear coat is determining for final result.

Apply one light coat followed by another coat without flash off time between the first and the second coat.

### \*.PICTUREGRAPH LEGENDA

<b>2004/42</b>	Reference to the EC law
<b>IIBd</b>	Annex, Table and Category of product
<b>(420)</b>	Limit value of VOC with reference to the category of product
<b>420</b>	Maximum VOC content of the product ready for the use

221115

*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*

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