

ACRYCLEAR UHS PLUS FAST ZA 90

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**2004/42/IIB
d(420)420**

ACRYCLEAR UHS PLUS FAST ZA 90 is a 2K acrylic ULTRA HIGH SOLID clear coat compliant to the 2004/42/CE directive. It contains new concept acrylic resins with a faster drying power than traditional UHS clear coats.

Its features are:

- Excellent glossy, scratch resistance, durability
- High spreading rate and easy to apply
- It can be applied on water based base coats without any absorption
- No lens effect
- Suitable for application on large surfaces

use

Mixing ratio

2 : 1 by volume – 50% by weight



Application
temperature

18 – 25°C
25 – 30°C

ACRYDUR FAST UHS QA 2090
ACRYDUR UHS ST QA 2070




pot – life

2 hours




thinner

ACRYTHINNER X 16

application

	thinning	5 – 10 %
	Application viscosity	17 – 18 seconds DIN4
	nozzle	1,3 – 1,4 mm
	Application pressure	2 – 3 bar
	Number of coats	½ + 1 full
	film thickness	40 – 50 micron dry

drying

hardener	ST QA 2070	FAST QA 2090 (recommended)
Air drying at 25°C		
	dust free	
	dry for handling depth	3 – 4 hours 2 – 3 hours
baking		
	flash off	10 minutes 10 minutes
	drying	10 minutes 60°C 10 minutes 60°C
	Polish after cooling	3 hours 45 minutes

(◇) Remarks: the right application of clear coat is determining for final result.

Apply one light coat followed by another full coat without any flash off time between the first and the second coat.

*.PICTUREGRAPH LEGENDA

2004/42	Reference to the CE law
IIBd	Annex, Table and Category of product
(420)	Limit value of VOC with reference to the category of product
420	Maximum VOC content of the product ready for the use

200124

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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