

## ACRYCLEAR HS MATT ZA 09



ACRYCLEAR HS MATT ZA 09 is a 2k satin elastic clear coat matt, in compliance with the 2004/42/CE law:

- very good performances against scratches due to automatic car wash, preserving gloss and long lasting.
- matt appearance
- extreme elasticity and grappling
- suitable for painting of plastic supports for example car bumpers and/or trims

application			
mixing ratio		3 : 1 by volume – 35% by weight	
		ACRYDUR ST UHS QA 2070	
		ACRYDUR FAST UHS QA 2090	
pot – life		1 – 2 hours	
thinner	15 – 20%	ACRYTHINNER X 16	
		ACRYTHINNER FAST X 22	

application		conventional			
	thinness	20 %			
$\langle \rangle$	application viscosity	16 – 17 seconds DIN4			
	spray nozzle	1,3 mm			
F	spraying pressure	2 – 3 bar			
	number of coats	1,5			
	film thickness	40 micron			
drying					
air drying at 20°C		QA 2070 ST UHS	QA 2090 FAST UHS		
	dust free	15 – 20 minutes	10 minutes		
	dry for handling	3 – 4 hours	1 – 2 hours		
	depth	6 – 8 hours	6 – 8 hours		

\*.PICTUREGRAPH LEGENDA

- 2004/42 Reference to the CE law
- IIBe Annex,Table and Category of product
- (840) Limit value of VOC with reference to the category of product
- 550 Maximum VOC content of the product ready for the use

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The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

