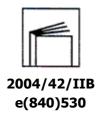


ACRYCLEAR HS PLUS ZA 1000



ACRYCLEAR HS PLUS ZA 1000 is an acrylic high solid 2K clear coat ANTI-SCRATCH with very low VOC content, in compliance with the 2004/42/CE law, resistant to scratch and mechanical stress.

Thanks to its features it is suitable for:

- complete or partial car painting
- application both on mat solvent base coat and on water-based base coat without absorption
- excellent gloss
- easy application
- no lens effect
- very good resistance to light and to weathering

application					
mixing ratio	2:1 by volume – 50% by weight				
	< 22°C	ACRYDUR FAST QA 3600			
use temperatures	22 – 27°C	ACRYDUR ST QA 3500			
	> 27°C	ACRYDUR SLOW QA 3700			
pot - life	2 – 3 hours				
thinners	ACRYTHINNER X 16				
	ACRYTHINNER FAST X 22				
	ACRYTHINNER SLOW X 33				

application								
	thinning		5 - 10 %					
s	application viscosity	17 – 18 seconds DIN4						
spray nozzle			1,3 – 1,4 mm					
>11 4	application pressure		2 – 3 bar					
	number of coats		2					
	film thickness	40 – 50 d	ry micron					
drying								
hardener			FAST QA 3600					
air drying at 25°C								
	dust free			10 – 20 minutes				
	dry for handling			4 – 6 hrs				
	depth			10 – 12 hrs				
hardeners		ST QA 3	500	FAST QA 3600	SLOW QA 3700			
baking								
<u>/†/†/</u>	flash off time 10		ites	5 minutes	10 minutes			
	drying 30		ites	20 minutes 40°C	40 minutes 60°C			
infra-red drying								
<u> </u>	flash off time 5		nutes		5 – 10 minutes			
	drying short waves 5 min at 50° 8 min at				5 min at 50°C, after 8 min at 90°C			

*.PICTUREGRAPH LEGENDA

2004/42 Reference to the CE law

IIBe Annex,Table and Category of product

(840) Limit value of VOC with reference to the category of product

530 Maximum VOC content in the product ready for the use

200720

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

