


**- product name :** POLIFIX LFO

<b>Product is compliant with directive 2004/42/EC</b>	
	building sector <a href="#">see note 1</a> 2004/42 IIAi(500)500

pictogram legend	
2004/42	Reference to EC Directive
II...	Annex, Table and Sub-category of product
(000)	Limit value of VOC with reference to the product sub-category
000	Maximum VOC content in product ready for use

**IT CAN BE PRODUCED IN TINTING SYSTEM**

**VLFBINDER**             **75**  
**BPN**                       **25**

**- general features**

Matt polyurethane enamel, ideal for application on wood and MDF.

Excellent surface hardness and weather resistance.

If catalysed with QA2230, the enamel undergoes less yellowing.

**- use**

The converter VLFO can be coloured using the EP tinting system or can be used - without adding colouring, as a transparent finishing coat.

**- recommended cycles**

Apply one or two coats on sanded base coats or else directly on wood or MDF. Between each coat, remember to sand and remove the fuzz which rises after the first coat.

**- application and thinning method**

**spray**   : 5– 10% with polyurethane thinner  
**airless** : 5– 10% with polyurethane thinner

**- technical and supply data**

**specific weight** : min. : 1.050 g/l - max. : 1.200 g/l

**note 1: 5 % thinning with X4**

**solid content** : by weight : min. 44,0 % - max. 52,0 %  
by volume : min. 44,0 % - max. 50,0 %

**viscosity DIN 4/25°C** : min. 120 " - max. 150 "

**film appearance** : matt 15 - 25 gloss

**colour** : on demand all the dyes of the "EUROMIX" system

**product type** : two-component

**catalysis ratio** :                   by wgt                   by volume

LFO	100	100
QA 1029 extra quick	50	refer to our technical office
LFO	100	100
QA 2230 st outdoors	50	refer to our technical office

**pot-life at 25°C** : 2 - 3 hours

**theoretical coverage** : 80 - 100 g/m<sup>2</sup>

**drying at 25°C on wood :**

	<u>QA 1029</u>	<u>QA 2230</u>
<b>dust free</b> :	10 minutes	30 minutes
<b>touch free</b> :	30 minutes	1.5 hours
<b>depth</b> :	2.5 hours	12 - 14 hours

**baking** :                                   50 minutes at 60°C, QA2230

**overcoating time :**

**min.** after 30 minutes           -   **max.** 4 - 5 hours

**temperature resistance:**           80°C

**shelf life** :                               24 months at + 5/35°C

Above mentioned information is based on our best experience, nevertheless, because of the different situations that may occur during practical use, it is to be considered as merely indicative.