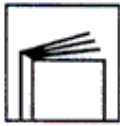


STUCCO A SPRUZZO GRIGIO EMSP 350






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



**2004/42/IIB
b(250)116**

STUCCO A SPRUZZO GRIGIO EMSP 350 is a two-component body filler based on polyester resin for steel substrates, GRP, wood or sanded. This product is especially suitable for the filling of irregularities, deep sanding traces as well as rough pre-repair work in a single filling process.

Spreading rate: 4,0 - 6,0 m²/l

	MIXING ratio					
	hardener	by weight	by volume			
	EP hardener SP	30 : 1	100 : 5			
	Pot life	30 min with EP hardener SP at 20°C				
	Thinner	0 - 5 % DILUENTE PER STUCCO POLIESTERE X 8				
	Spray viscosity	ready for use after addition of hardener; thin if necessary				
	Application method					
	Application method	Hardener	Pressure (bar)	Nozzle (mm)	Spray passes	Thinner
	gravity spray gun (high pressure)		1,6 - 2	2 - 2,5	2 - 5	0 - 5

	Flash-off time					
	5 – 8 min between coats 10 – 15 min before oven drying					
Dry coat thickness						
150 – 300 µm maximum 1000 µm						
	Drying time					
	Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
	20 °C				2 - 3 h	
60 °C				30 min		

Storage: at least 1 years in unopened original container.

VOC Regulation : EU limit value for this product (category B/b): 250 g/l

This product contains max. 116 g/l of VOC.

Processing conditions: from +10° C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10°C.

Processing instructions: The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork. Do not apply on thermoplastic or acid products (Reaktionsprimer). Clean and degrease the whole surface to be painted with ANTISIL X 29R before every operation. After drying, use sanding paper P 150 / 240 for dry sanding. Do not overcoat without having isolated the surface with EP 1K or 2K filler. The product tends to separate the solvent. This is a characteristic of the system and it is advisable to stir the material well before use. Overdosage of hardener may cause spotting in the finishing paint layer. Zinc substrates must be insulated with EPOCAR HS EPO.

* PICTUREGRAPH LEGENDA

2004/42	Reference to the CE law
IIBb	Annex, Table and Category of product
(250)	Limit value of VOC with reference to the category of product
116	Maximum VOC content of the product ready for the use

190212

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.



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