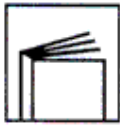





EP-MASTIC PLAST GRAFITE EMP 335

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**2004/42/IIB
b(250)3**

EP-MASTIC PLAST GRAFITE EMP 335 is a flexible body filler and putty which is perfectly suitable for overcoatable plastic parts and which enables the shaping of contours. Very good adhesion on steel, aluminium, GRP and wood, high flexibility, short drying time and easy to sand.

	MIXING ratio					
hardener	by weight		by volume			
EP hardener P	100 : 2					
	Pot life					
3 – 4 min with EP hardener P at 20°C						
	Drying time					
Object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable	
20 °C				20 – 30 min		
60 °C				10 – 15 min		

VOC regulation: EU limit value for this product (category B/b): 250 g/l

This product contains max. 3 g/l of VOC.

Processing conditions: from +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10°C.

Processing instructions: Degrease surface thoroughly with ANTISIL X 29R. Sand carefully. Clean again with ANTISIL X 29R. Allow parts to dry completely. ATTENTION: Separating substances must be removed completely! After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly, repeat the pre-treatment. Remove not cured old paintwork. Do not apply on thermoplastic or acid products (Reaktionsprimer). Mix well the body filler material with the hardener. Do not use more than 3% of EP hardener P. Overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface to be painted with ANTISIL X 29R before every operation. After drying, use sanding paper P 150 / 240 for dry sanding. Do not overcoat without having isolated the surface with EP 1K or 2K filler. Always dry sand body filler.

* PICTUREGRAPH LEGENDA

2004/42	Reference to the CE law
IIBb	Annex, Table and Category of product
(250)	Limit value of VOC with reference to the category of product
3	Maximum VOC content of the product ready for the use

190212

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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