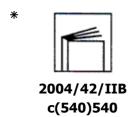


## FILLERCAR UHS FCMN4



FILLERCAR UHS FCMN4 is a 2K high solid acrylic surfacer for car refinish, with low VOC content, in compliance with the 2004/42/CE law.

Thanks to its characteristics it is suitable for application on:

- supports with old and/or original paintwork after sanding
- bare sanded sheet
- aluminium and zinc plated sheets by previous sanding and application of EPOXY or PENTAFILLER
- excellent filling power

## substrate pre-treatment

e

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sanding;

degrease with ANTISIL X 29R or HYDROCLEAN X 41

application

**mixing ratio** 4:1 by volume

ACRYDUR ST QA 1003

pot – life ~ 2 hours

thinner ACRYTHINNER X 16

## application

S

thinness 0-5%

application viscosity 25 – 30 seconds DIN4

**>1**|-

spray nozzle 1,7 mm spraying pressure 2-3 bar

number of coats 2-3

flash off between the coats when coat is matt

film thickness 150 – 200 dry micron

drying

air drying at 20°C

baking

flash off time 10-20 minutes

drying 150 – 200 micron 30 minutes at 60°C (piece

temperature)

infra red drying

flash off time 15 – 20 minutes room-temperature

drying 4-5 min minutes at  $50^{\circ}$ C then 7-10 minutes

sanding

sand with sand paper P320 - P400

wet hand sanding with sand paper P600 – P800

\*PICTUREGRAPH LEGENDA

**2004/42** Reference to the CE law

IIBc Annex, Table and Category of product

(540) Limit value of VOC with reference to the category of product540 Maximum VOC content of the product ready for the use

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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at 70°C