

FILLERCAR UHS FCMN4

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**2004/42/IIB
c(540)540**

FILLERCAR UHS FCMN4 is a 2K high solid acrylic surfacer for car refinish, with low VOC content, in compliance with the 2004/42/CE law.

Thanks to its characteristics it is suitable for application on:

- supports with old and/or original paintwork after sanding
- bare sanded sheet
- aluminium and zinc plated sheets by previous sanding and application of EPOXY or PENTAFILLER
- excellent filling power

substrate pre-treatment



sanding;
degrease with ANTISIL X 29R or HYDROCLEAN X 41

application

mixing ratio

4 : 1 by volume



ACRYDUR ST QA 1003

pot – life

~ 2 hours

thinner

ACRYTHINNER X 16

application



thinness

0 – 5 %

application viscosity

25 – 30 seconds DIN4



spray nozzle

1,7 mm

spraying pressure

2 – 3 bar



number of coats

2 – 3



flash off between the coats

when coat is matt

film thickness

150 – 200 dry micron

drying

air drying at 20°C



150 – 200 micron

after 8 – 12 hours

baking



flash off time

10 – 20 minutes

drying

150 – 200 micron

30 minutes at 60°C (piece temperature)

infra red drying



flash off time

15 – 20 minutes
room-temperature



drying

short waves

4 – 5 min minutes
at 50°C then
7 – 10 minutes
at 70°C

sanding



sand with sand paper P320 – P400



wet hand sanding with sand paper P600 – P800

*PICTUREGRAPH LEGENDA

2004/42 Reference to the CE law

IIBc Annex, Table and Category of product

(540) Limit value of VOC with reference to the category of product

540 Maximum VOC content of the product ready for the use

180412

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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