

## EXTRA FAST FILLER UHS EF

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**2004/42/IIB  
c(540)540**

EXTRA FAST FILLER UHS EF is a low VOC 2K acrylic filler, it is compliant with the 2004/42/CE standard, CAR – REFINISH branch.

It is an extra fast drying filler, baking is not necessary and it can be sanded one hour after application (25°C, 100 micron thickness dry).

Excellent filling power and easy to sand.

### treatment of structure



sanding;  
degreasing with ANTISIL X 29R or HYDROCLEAN X 41

### application

#### mixing ratio

5 : 1 by volume – 14% by weight



ACRYDUR ST UHS QA 2090

#### pot – life

1 hour

#### thinner

ACRYTHINNER X 22

## application



thinning

20 – 25 %



application viscosity

25 – 30 seconds DIN4



nozzle

1,8 mm



application pressure

2 – 3 bar



N° of coats

2 coats total 100 micron dry or

3 coats total 150 micron dry



flash-off time between the coats

till the film is matt

## drying

air drying at 25°C



after 1 hour

## sanding



sand with P320 – P400



manual wet sanding with P600 – P800

### ATTENTION:

**in case of high thickness applications (3 coats – 150 micron) it is necessary to wait 2 hours at 25°C before sanding**

**in case of temperatures below 25 ° C, drying times are longer**

### \* LEGENDA PICTOGRAM

**2004/42**

Reference to the CE law

**IIBc**

Annex, Table and Category of product

**(540)**

Limit value of VOC with reference to the category of product

**540**

Maximum VOC content of the product ready for the use

180327

*The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.*

**EP vernici s.r.l.**

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