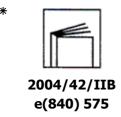


ACRYCLEAR HS FAST ZA 800 spot/large repair AIR – OVEN DRYING



ACRYCLEAR HS FAST ZA 800 spot/large repair AIR – OVEN DRYING is a 2K acrylic anti-scratch clear coat with a very fast drying power, compliant to the 2004/42/CE directive.

It is suitable for air and low temperature systems. Energy can be saved because baking is not necessary.

- application both on mat solvent base and on water-soluble base coats
- very good resistance to light and to weather
- no lens effect

application					
mixing ratio		2:1 by volume – 50% by weight			
	use temperatures	<21°C SPOT REPAIRS: ACRYDUR FAST QA 2160 THINNER X22			
		21 – 26°C: ACRYDUR ST QA 2150 THINNER X 16			
		26-35°C :ACRYDUR SLOW QA 2170 THINNER X33;			
		> 35°C: ACRYDUR QA2170 USE THINNER XD300 5-10%MAXIMUM			
pot – life		2 hours at 25°C			

application						
application						
s s	thinness	5 %				
$\sum_{i=1}^{n}$	application viscosity	16 – 17 seconds DIN4				
	spray nozzle	1,3 – 1,4 mm				
- H	spray pressure	2 – 3 bar				
	number of coats	2				
	film thickness	40 – 50 micron				
air – oven drying for large and spot repair						
air drying		QA 2150 ST	QA 2170 SLOW			
	dust free	10 minutes	10 minutes			
	dry for handling	2 – 3 hours	2 – 3 hours			
baking						
$\left \right\rangle_{\dagger} \right\rangle_{\dagger} \right\rangle$	flash off time	5 – 10 minutes	5 – 10 minutes			
		5 - 10 minutes	5 - 10 minutes			
	drying	10 – 15 minutes at	10 – 15 minutes at			
	arying	40 – 50°C	40 – 50°C			
only air drying for spot repair						
air drying at 25°C		QA 2160 FAST				
$\langle \rangle$	dust free	5 minutes				
Ū.	dry for handling	1,5 hours				
N.B.						

This product is not suitable for IR drying

*.PICTUREGRAPH LEGENDA

- 2004/42 Reference to the CE law
- IIBe Annex,Table and Category of product
- (840) Limit value of VOC with reference to the category of product

575 Maximum VOC content of the product ready for the use

180327

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.



EP vernici s.r.l. Via Roma,12 I-48027 Solarolo (RA) tel.+39 0546 53322 fax +39 0546 53323 email: laboratorio@epvernici.it **www.epvernici.it**