

ACRYCLEAR UHS PLUS FAST ZA 22

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**2004/42/IIB
d(420)420**

ACRYCLEAR UHS PLUS FAST ZA 22 is an acrylic 2K ULTRA HIGH SOLID clear coat, in compliance with the 2004/42/EC law. It is particularly indicated for applications at low temperatures and without baking.

- very easy to apply
- fast drying
- excellent glossy and endurance
- high covering power
- it can be applied on matt base coats without absorption
- no lens effect

application

mixing ratio

2 : 1 by volume – 50% by weight



ACRYDUR ST UHS QA 2070

ACRYDUR FAST UHS QA 2090

pot – life

2 – 3 hours

thinners

ACRYTHINNER X 16

ACRYTHINNER FAST X 22

use temperatures of hardeners

18 – 24°C

ACRYDUR UHS ST QA 2070

10 – 28°C

ACRYDUR UHS FAST QA 2090

application



thinning

0 – 5 %

application viscosity

16 – 17 seconds DIN4



spray nozzle

1,3 – 1,4 mm

application pressure

2 – 3 bar



number of coats

half coat + full coat

film thickness

40 – 50 micron

drying

hardeners

FAST QA 2090

ST QA 2070

air drying at 25°C



dust free

5 – 10 minutes

not recommended

dry for handling

2 – 4 hrs

not recommended

depth

10 – 12 hrs

not recommended

baking



flash off time

5 minutes

5 minutes



drying

15 minutes
40 – 45°C

20 minutes
50°C

N.B.:

ACRYCLEAR UHS PLUS FAST ZA 22, NOT SUITABLE FOR DRYING WITH IR LAMPS.

*.PICTUREGRAPH LEGENDA

2004/42 Reference to the European Community law

IIBd Annex, Table and Category of product

(420) Limit value of VOC with reference to the category of product

420 Maximum VOC content of the product ready for the use

180327

The information given in this technical data sheet is based on present scientific and technical knowledge and thus do not exempt the customer to test the suitability of our products for the use and for the intended purposes.

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